

Detection, Characterization and Control of Bacteria in UPW Systems

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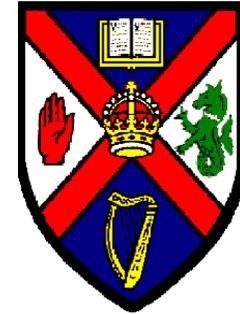
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Microcontamination Control*

*Characterization
AOP Kinetics*

Membrane Methods

Genetic Probes

Surface Interactions



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Objectives

- Characterize Bacteria in UPW Systems
- Explore the interactions of biofilm bacteria, their metabolic products and growth substrates, and advanced oxidation reaction species
 - Develop a system for evaluating the adhesion characteristics of representative strains of bacteria within an UPW system
 - Examine the adhesion of bacteria when subjected to simple irradiation vs. AOP with and without the presence of potential energy sources
- Develop an efficient biofilm destruction approach
 - Formulate a biofilm control scheme with an emphasis on conditions for minimal adhesion

Biofilm Bacteria and Semiconductor Manufacturing

Oligotrophs

- Cells are often $<0.2 \mu\text{m}$ in size
- May produce extracellular polysaccharides (EPS)
- Ability to scavenge a broad substrate range
- Capable of growth on $<1 \text{mg carbon/liter}$
- Often the first bacteria to become established within biofilms

Advantages for

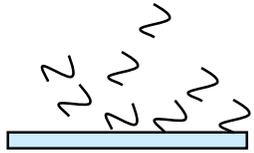
Microorganisms in Biofilms

- Protection from shearing
- Constant flow of nutrients
- Genetic exchange between bacteria
- Increased resistance to bacteriocidal agents

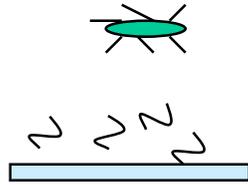
Current Industry Trends

- One bacterium is large enough to cause a short circuit given the current standard of $1 \mu\text{m}$ transistor linewidth.
- There is currently a general lack of knowledge regarding biofilm formation and behavior under ultrapure water and recycling conditions.

Bacterial Adhesion



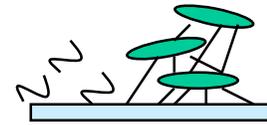
Conditioning



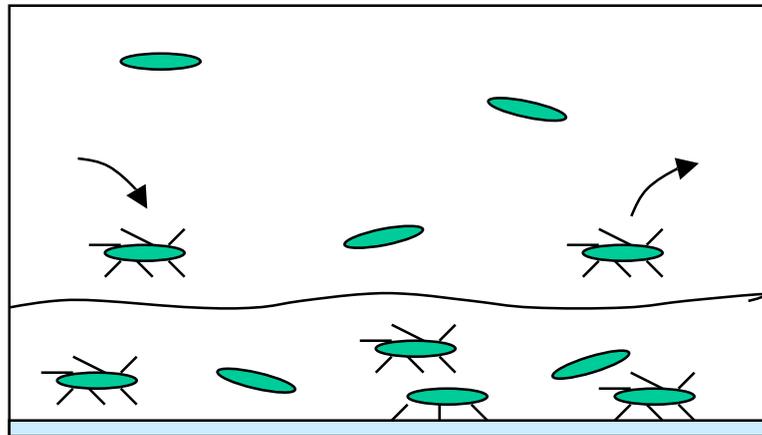
Transport
to Surface



Initial Adhesion



Irreversible
attachment



Mature Biofilm

Standard Biocidal Techniques

Ultrapure Water Production

Ultraviolet irradiation

- UV, 254 nm
- UV, 185 nm

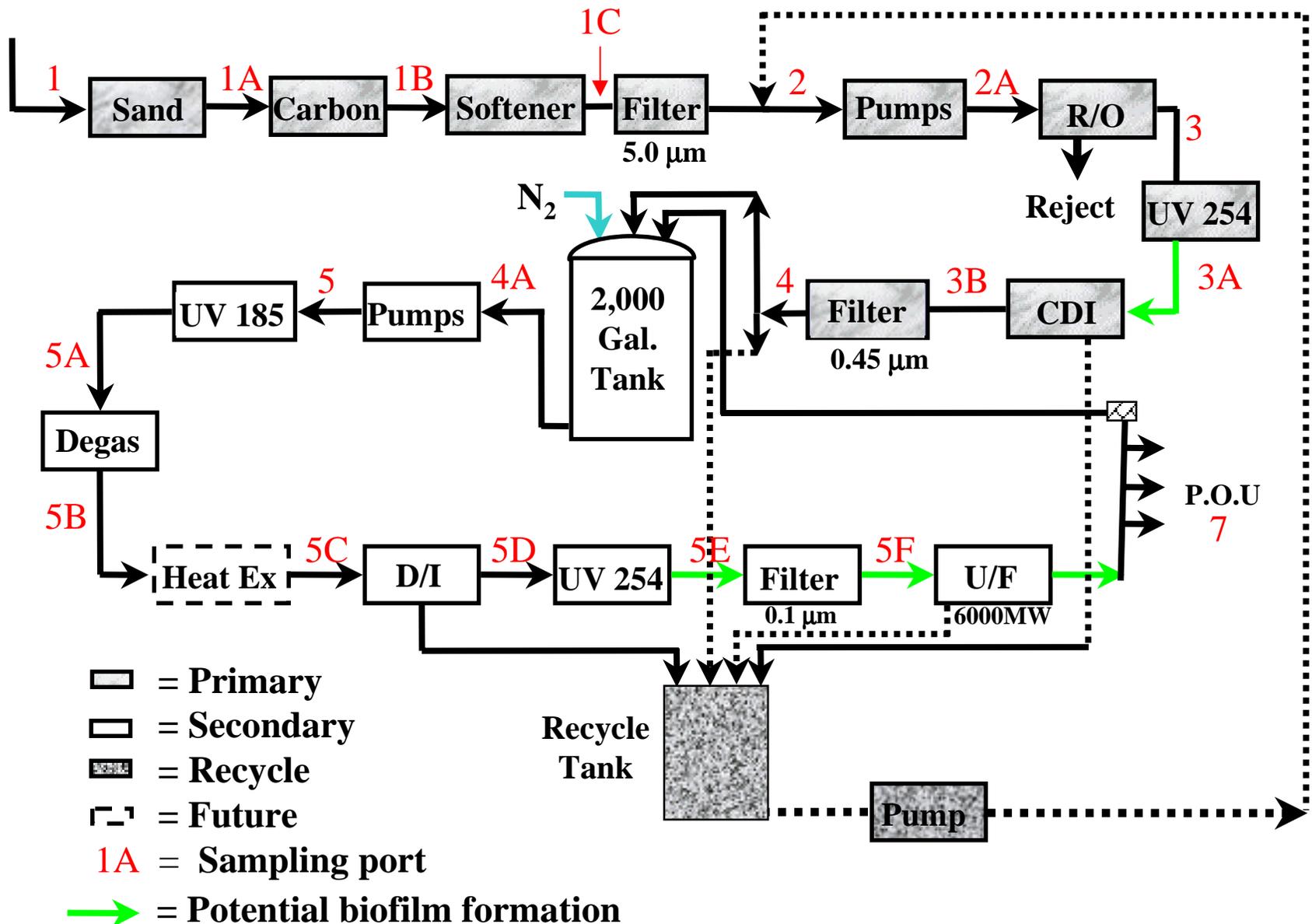
Chemical oxidation

- Chlorination
- Peroxide
- Ozone
- Proprietary chemical blends
- Advanced oxidation

Advanced Oxidation Processes

- Reactions that involve the generation of free radical intermediates, particularly $\bullet\text{OH}$
- Capable of breaking down organic contaminants as far as CO_2 and H_2O
- Relatively non-invasive treatment: chemicals used decompose into “harmless” species
- Efficiency is often contaminant-specific and treatment environment-specific

Ultrapure Water Production



Isolation of Bacteria from UPWS

Incoming Water Strains

- 46 bacterial strains isolated (40 Gram –, 6 Gram +)
- Above strains generally not detected beyond port 3
- Growth on nutrient rich media (poor growth on OM media)

UPW Strains

- 58 bacterial strains isolated (54 Gram –, 4 Gram +)
- UPW bacteria may have adapted to a unique environmental niche
- Poor growth on nutrient rich media, positive growth on 1:10,000 R2A
- Potential heat-tolerant strains isolated (growth at $\leq 70^{\circ}\text{C}$)

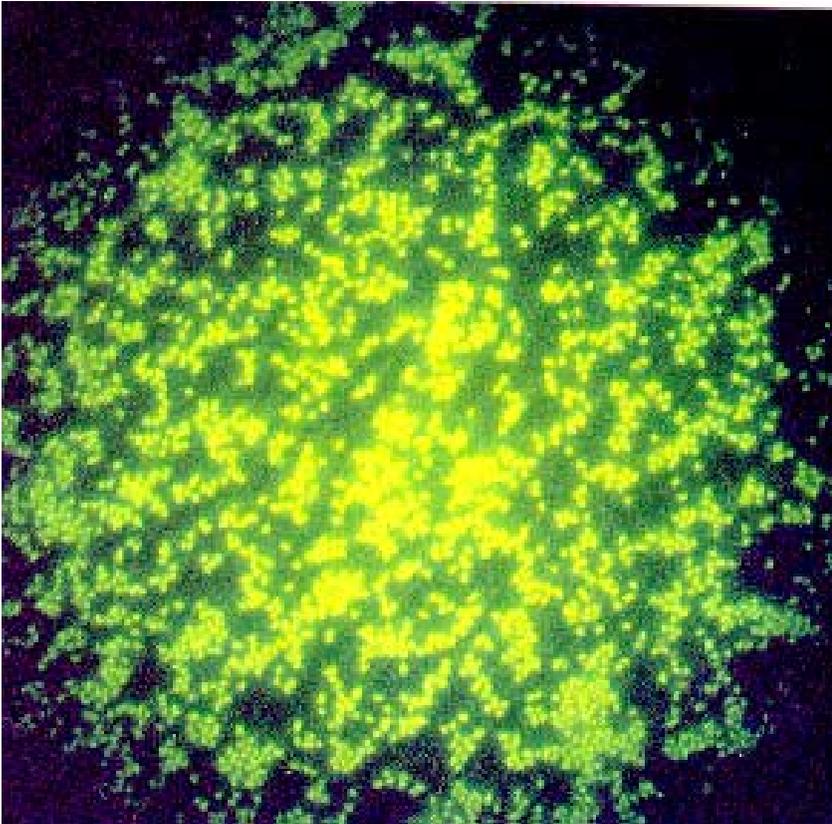
Basic Characterization of Main Nuisance Bacteria

	<u>MF254A</u>	<u>5E</u>	<u>5F3</u>
Area of Isolation	After UV ₂₅₄	After 2 nd UV ₂₅₄	After 0.1µm filter
Temperature range	25-42°C (37°C)	25-50°C (37°C)	25-37°C (30°C)
pH range	5.0-9.0 (6.5)	5.0-9.0 (6.0)	5.0-9.0 (7.0)
Growth under anaerobic conditions	+	+	+
Identification (16s rRNA Sequencing)	<i>Pseudomonas syzygii</i>	<i>Pseudomonas syzygii</i>	<i>Bradyrhizobium</i> sp.
% Homology	99%	98%	100%

Characteristics of Nuisance Bacteria

- Plate counts require incubation for one month at 25°C
 - 5x fold increase after one month compared to two weeks
 - Many microorganisms are less than 0.2µm in size
 - Viable bacteria represent approximately 10-28% of the total bacterial population
- MF254A / 5E - Growth on 33 out of 44 carbon sources tested (mainly amino acids and carbohydrates)
 - 5F3 - Growth on 29 out of 44 carbon sources tested (mainly carbohydrates)
 - Broad substrate range typical of oligotrophic bacteria
 - Currently examining humic acid/ethanol utilization

FISH Probes



- Rapid Detection of Bacteria
- Generic Probes
- Species-specific Probes

Relevance to Industrial Systems

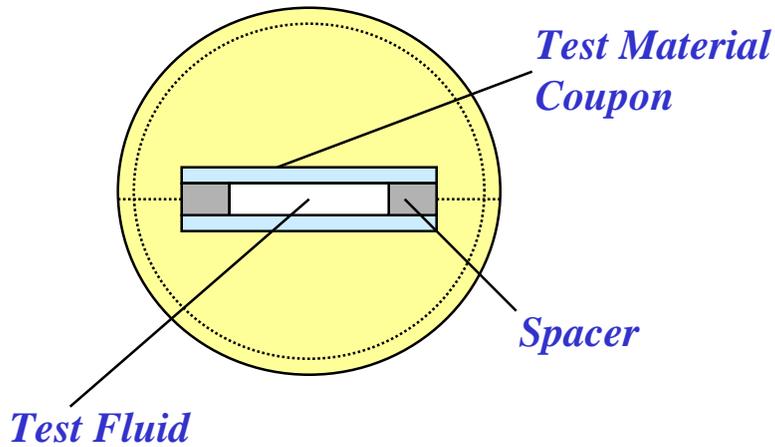
- *Pseudomonas syzygii*
 - Isolated after UV254
 - Found throughout our UPW system
 - Found in samples obtained from industrial partner system
 - No continuous ozonation
 - Confirmed via PCR
- *Bradyrhizobium* sp.
 - Isolate after 0.1 μm filter
 - Not yet detected in industrial partner systems

Materials and Methods

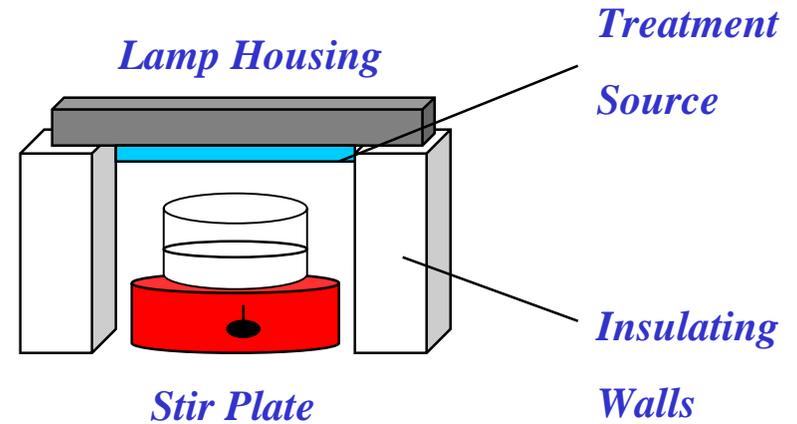
- **Isolation of representative biofilm-forming strains**
 - “MF254A”: *Pseudomonas syzygii* – rod-shaped, Gram (-) oligotroph
- **Foundation of approach - adhesion characterization**
 - Flow cell apparatus
 - Parallel plate design (Center for Biosurfaces, SUNY at Buffalo)
 - Water source
 - UPW Test-bed (UA)
 - Other environments
 - R2A medium
 - Humic acid
 - Buffer (phosphate, nitrite)
 - Treated humic acid
- **Treatment schemes**
 - Control: no treatment
 - AOP: UV₁₈₅ lamp
 - Germicidal irradiation: UV₂₅₄ lamp

Flow Cell and Apparatus Design

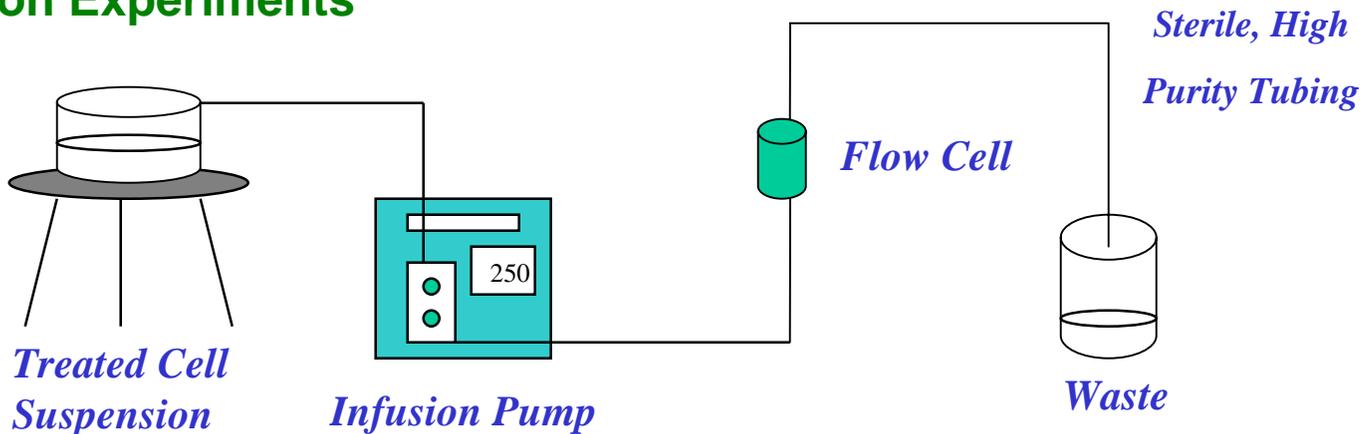
Flow Cell Cross-Section



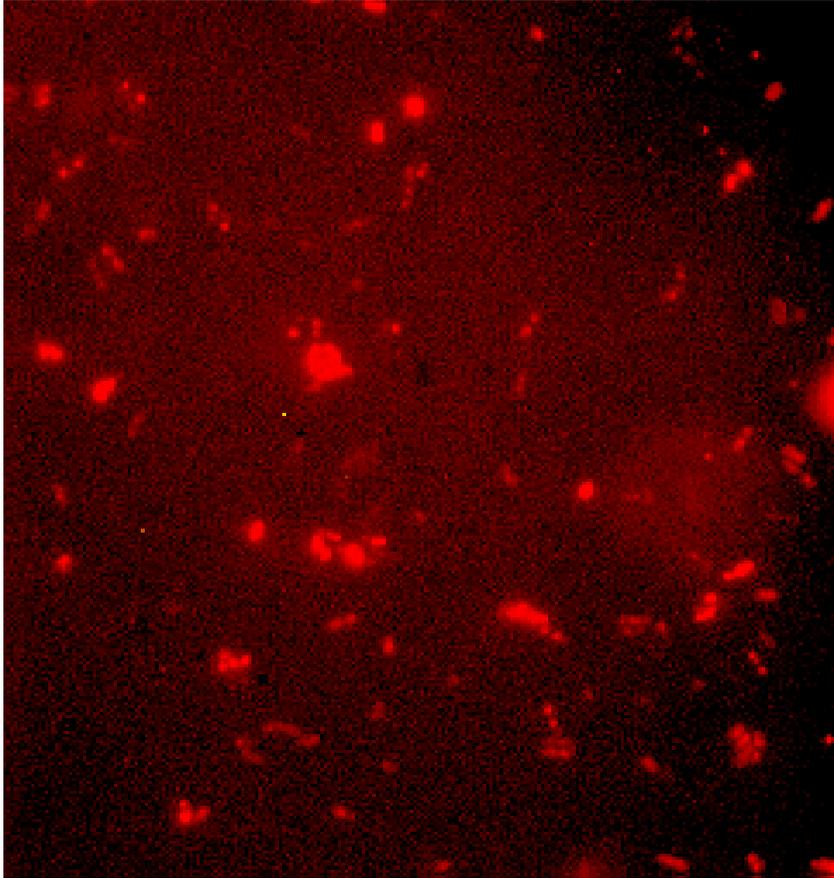
Cell Death Treatment



Adhesion Experiments

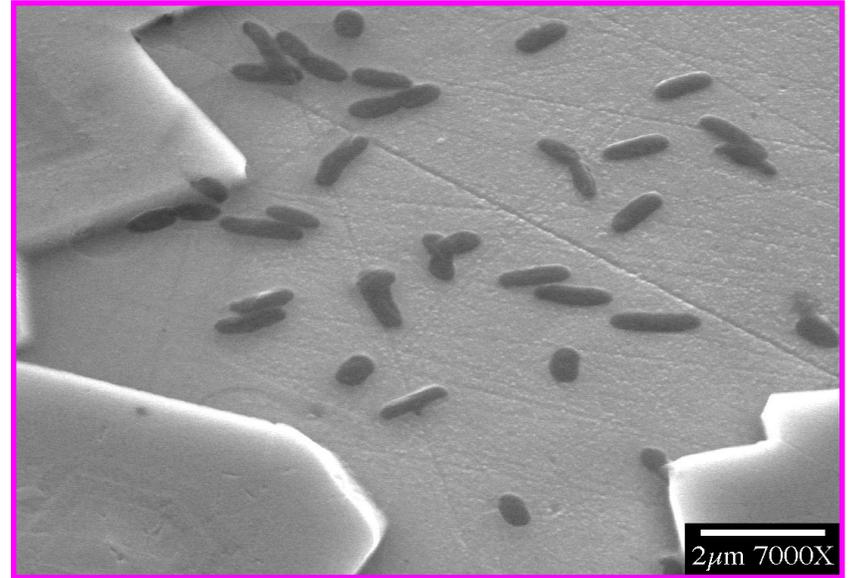
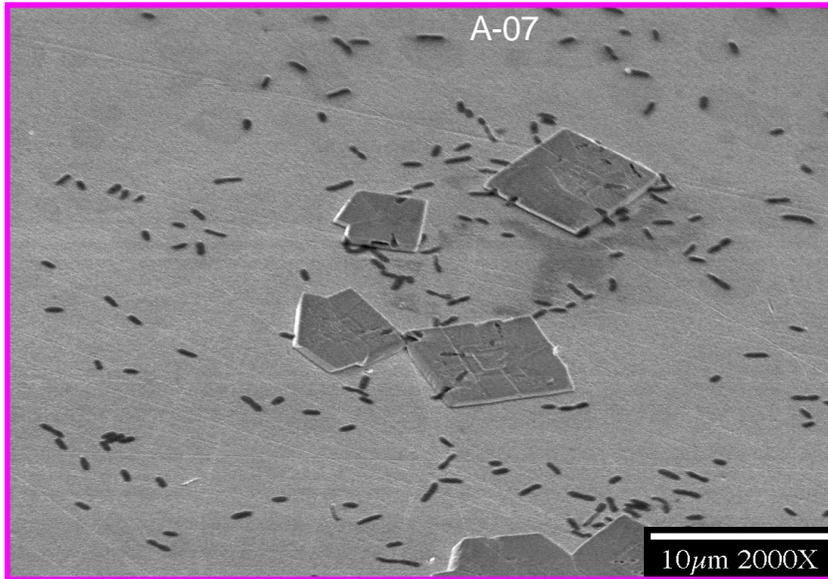


Bacterial Adhesion Analysis



- Epifluorescent Microscopy
- CTC – viable cells
- DAPI – total cells

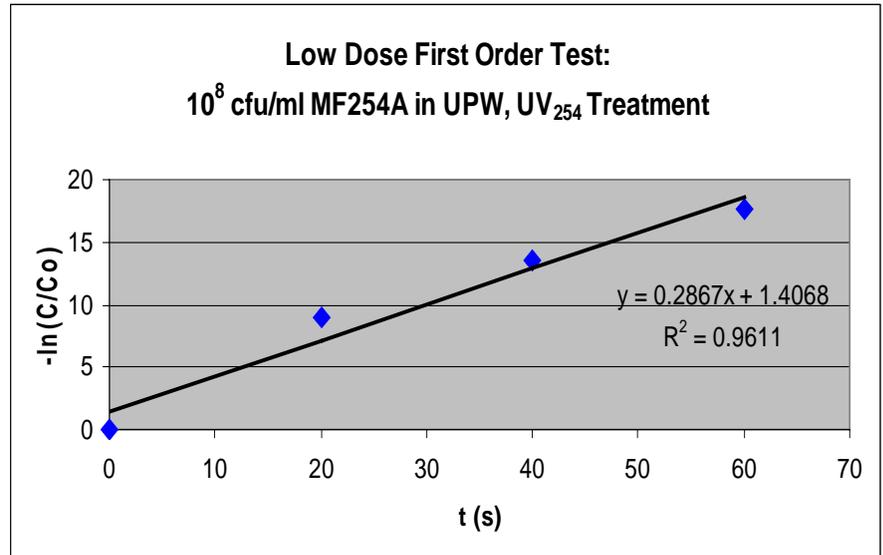
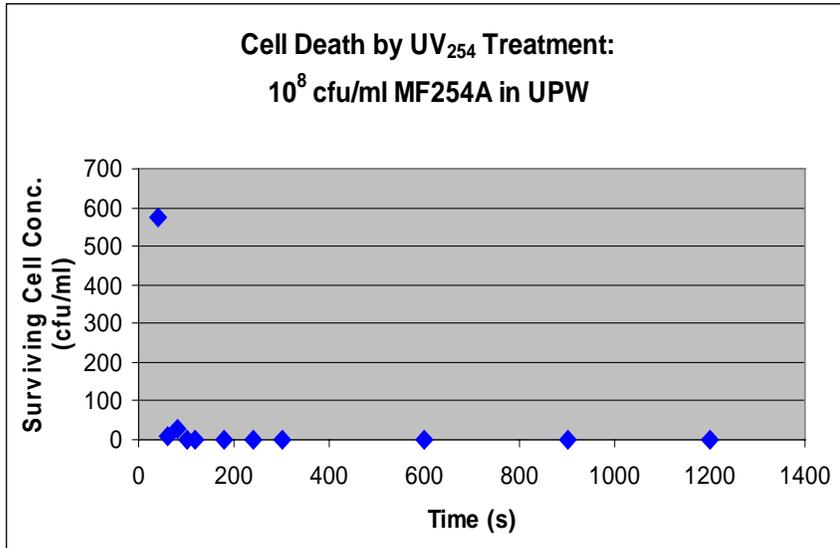
MF254A Strain attached to Germanium IRE



Analysis performed by Center for Biosurfaces, SUNY at Buffalo

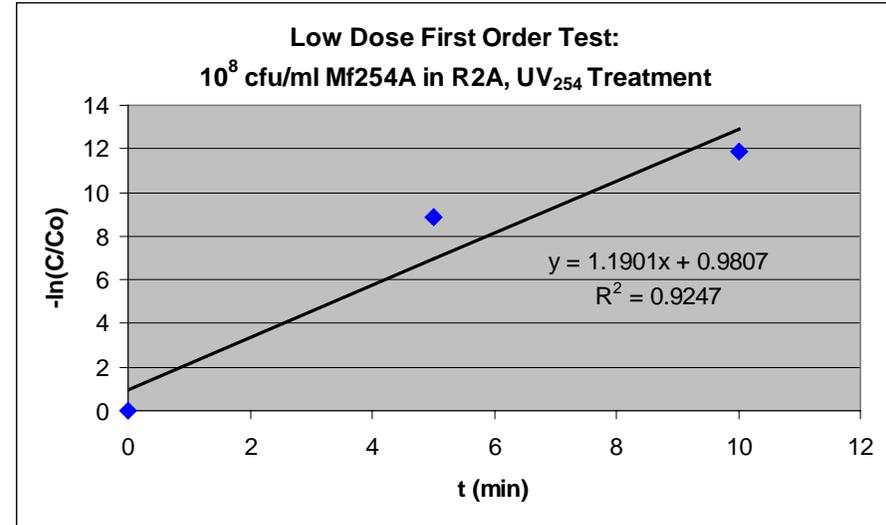
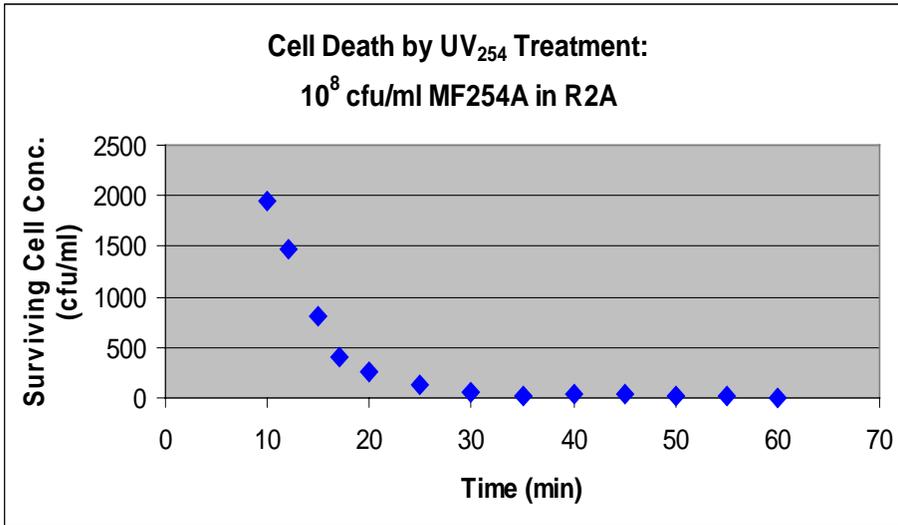
- *Large ring-bound –OH fraction at bacteria surface (associated with strong bioadhesive characteristics)*
- *GeO₂/Ge(OH)_x corrosion with attached microbes in a matrix*
- *Secondary attachment of additional microbes to the already-present oxide/hydroxide-microbe matrix*

Cell Death Kinetics: MF254A in UPW



- UV₂₅₄ Treatment: $C = C_0 e^{-k_d t}$, $k_d = 0.3 \text{ s}^{-1}$
- UV₁₈₅ Treatment: $C = C_0 e^{-k_d t}$, $k_d = 0.2 \text{ s}^{-1}$
- 100 % cell death within 2 min of exposure

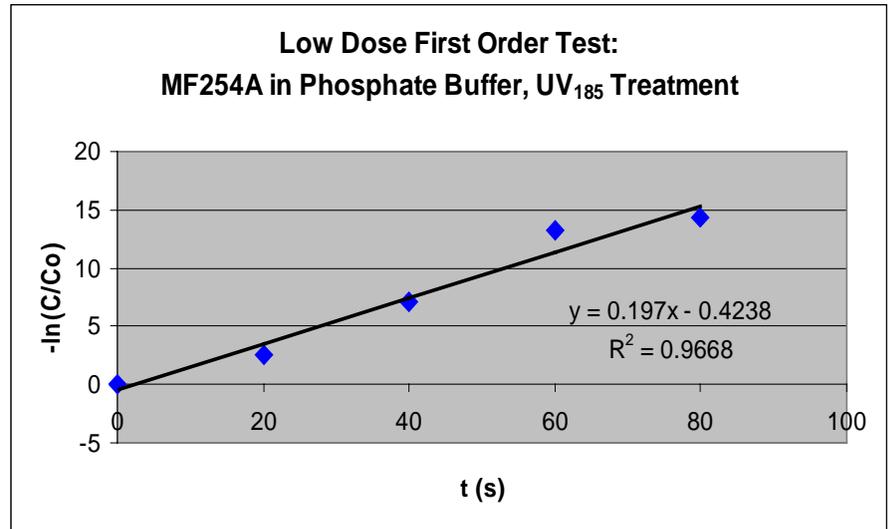
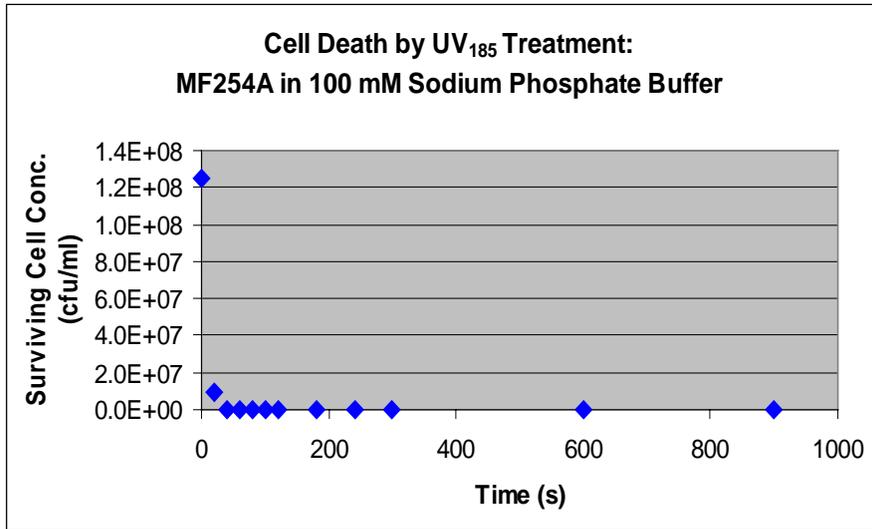
Cell Death Kinetics: MF254A in R2A Medium



- UV₂₅₄ Treatment: $C = C_0 e^{-k_d t}$, $k_d = 1.2 \text{ s}^{-1}$
- UV₁₈₅ Treatment: $C = C_0 e^{-k_d t}$, $k_d = 0.6 \text{ s}^{-1}$
- Much longer doses needed for cell death compared to UPW

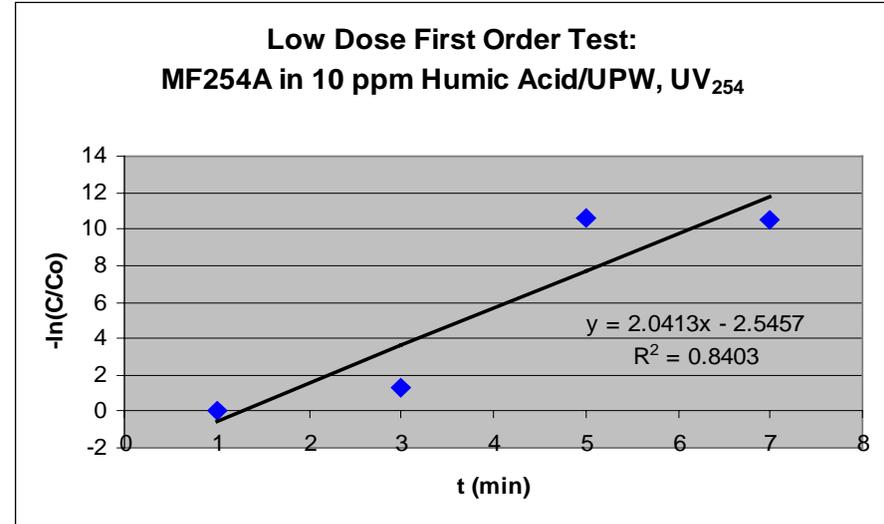
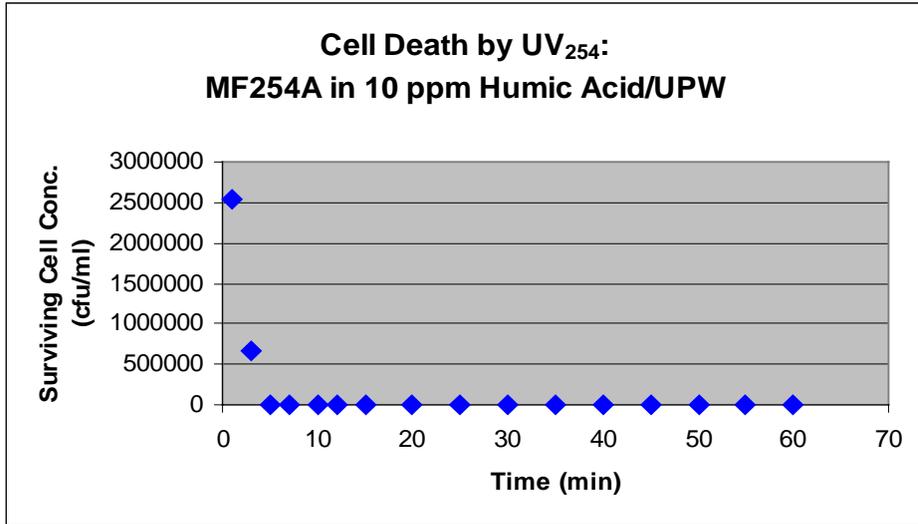
Cell Death Kinetics:

MF254A in 100 mM Sodium Phosphate Buffer



- UV₂₅₄ Treatment: $C = C_0 e^{-k_d t}$, $k_d = 0.4 \text{ s}^{-1}$
- UV₁₈₅ Treatment: $C = C_0 e^{-k_d t}$, $k_d = 0.2 \text{ s}^{-1}$
- Required dose for cell death similar to UPW

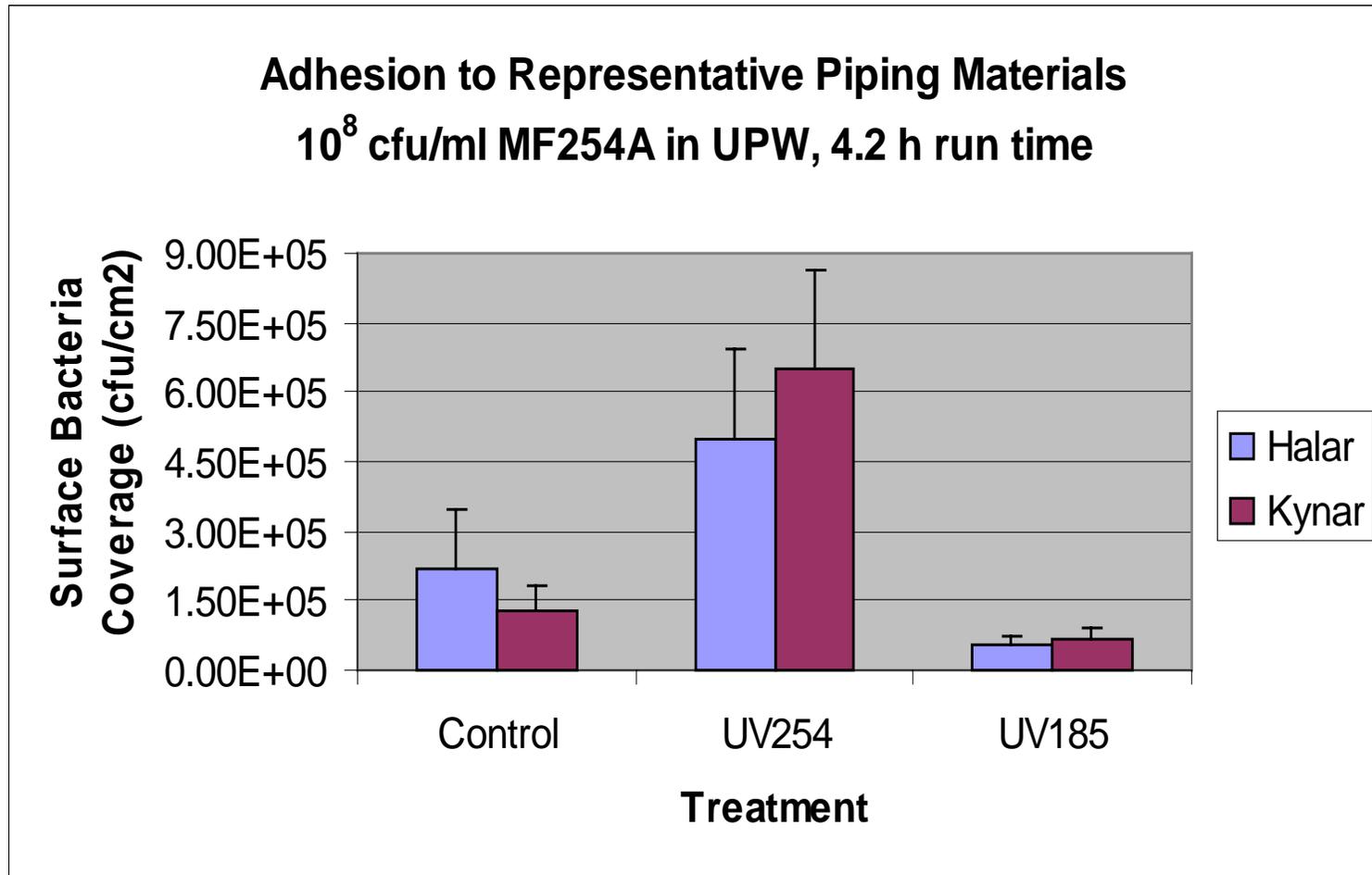
Cell Death Kinetics: MF254A in 10 ppm Humic Acid/UPW



- UV₂₅₄ Treatment: $C = C_0 e^{-k_d t}$, $k_d = 2.0 \text{ s}^{-1}$
- UV₁₈₅ Treatment: $C = C_0 e^{-k_d t}$, $k_d = 4.6 \text{ s}^{-1}$
- Longest tailing section of any treatment environment tested

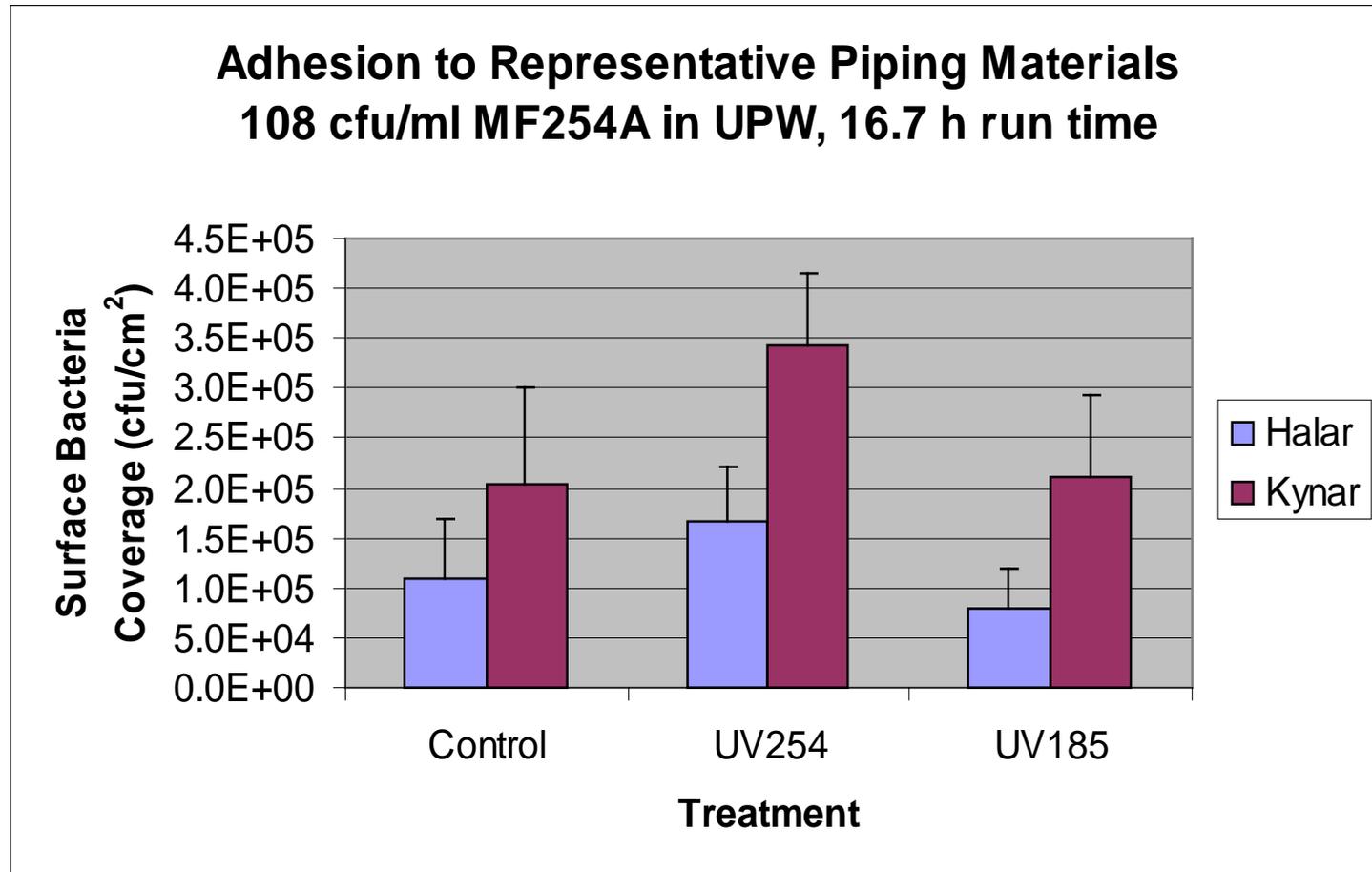
AOP vs. Germicidal Irradiation in UPW

Adhesion Comparisons, Short Course

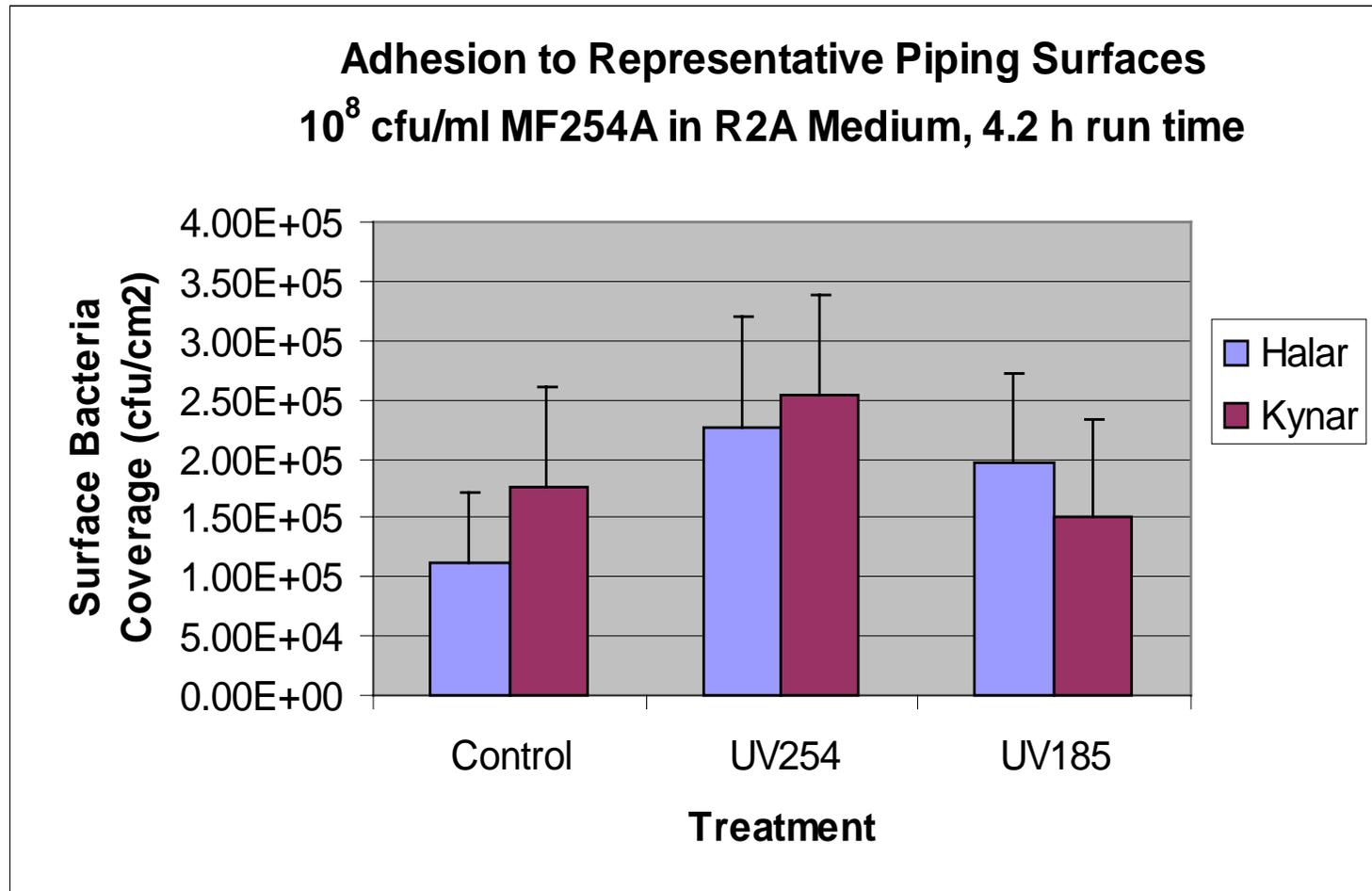


AOP vs. Germicidal Irradiation in UPW

Adhesion Comparisons, Long Course

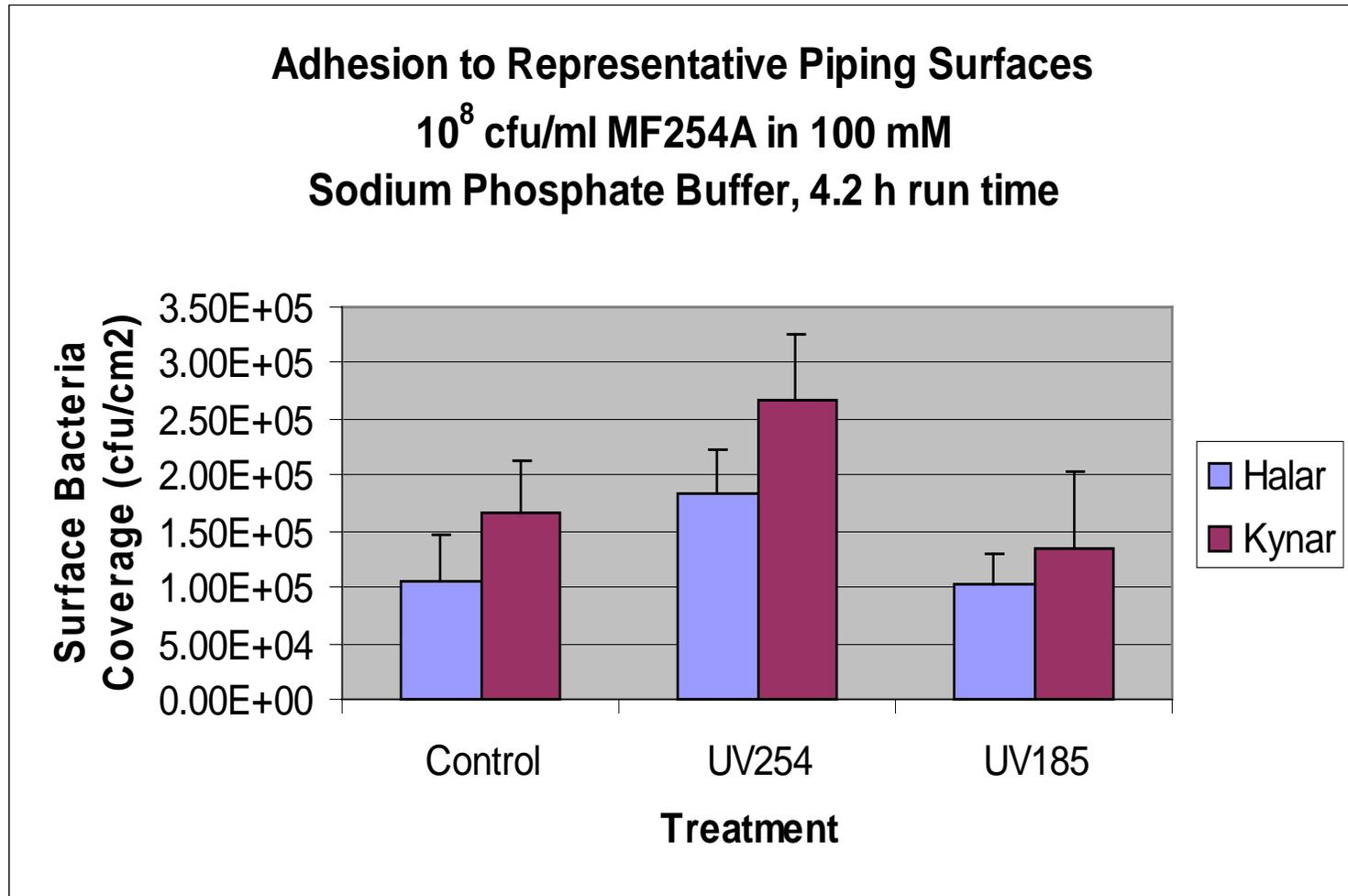


AOP vs. Germicidal Irradiation in R2A Medium



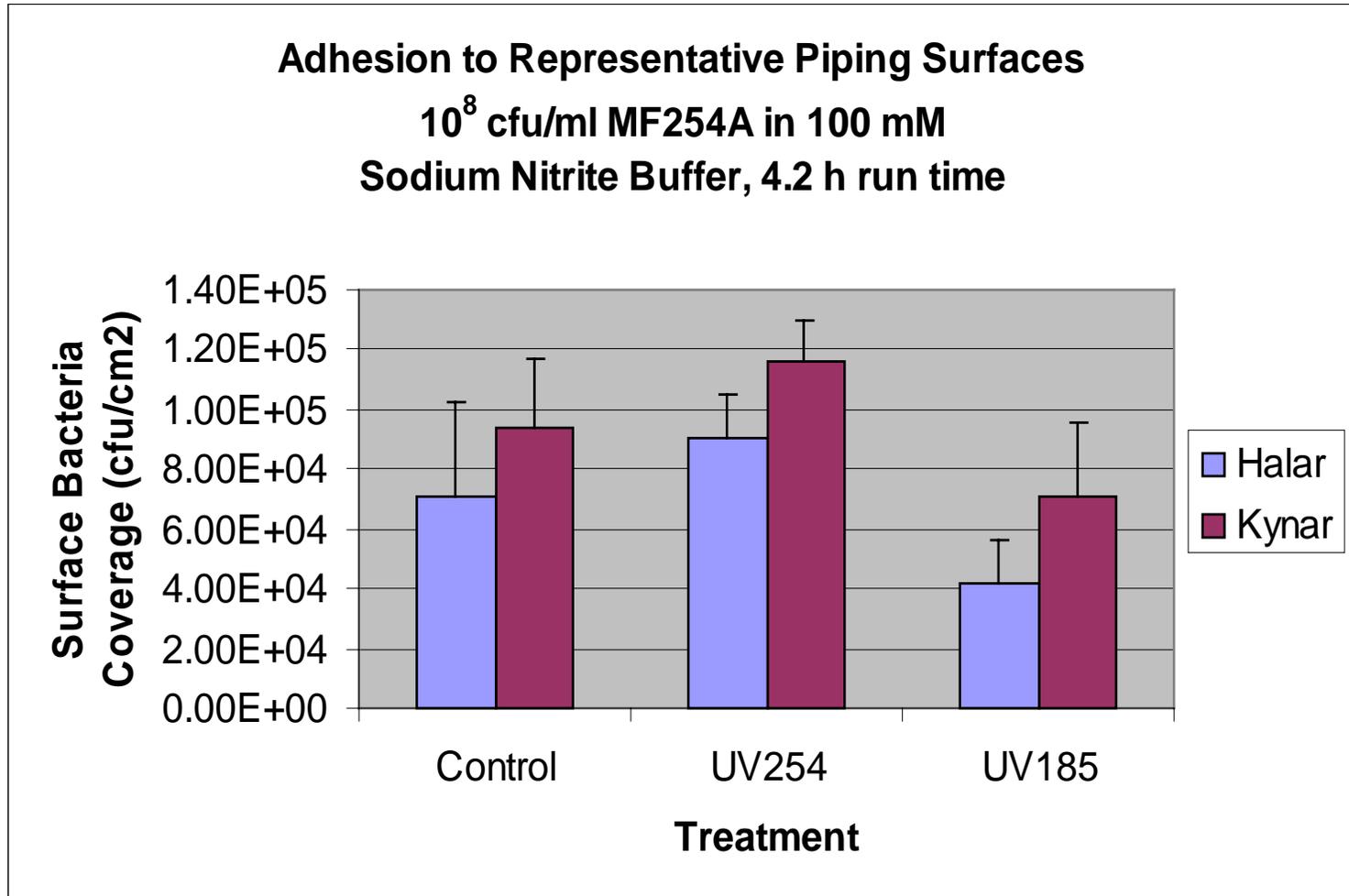
AOP vs. Germicidal Irradiation in Buffer

100 mM Sodium Phosphate



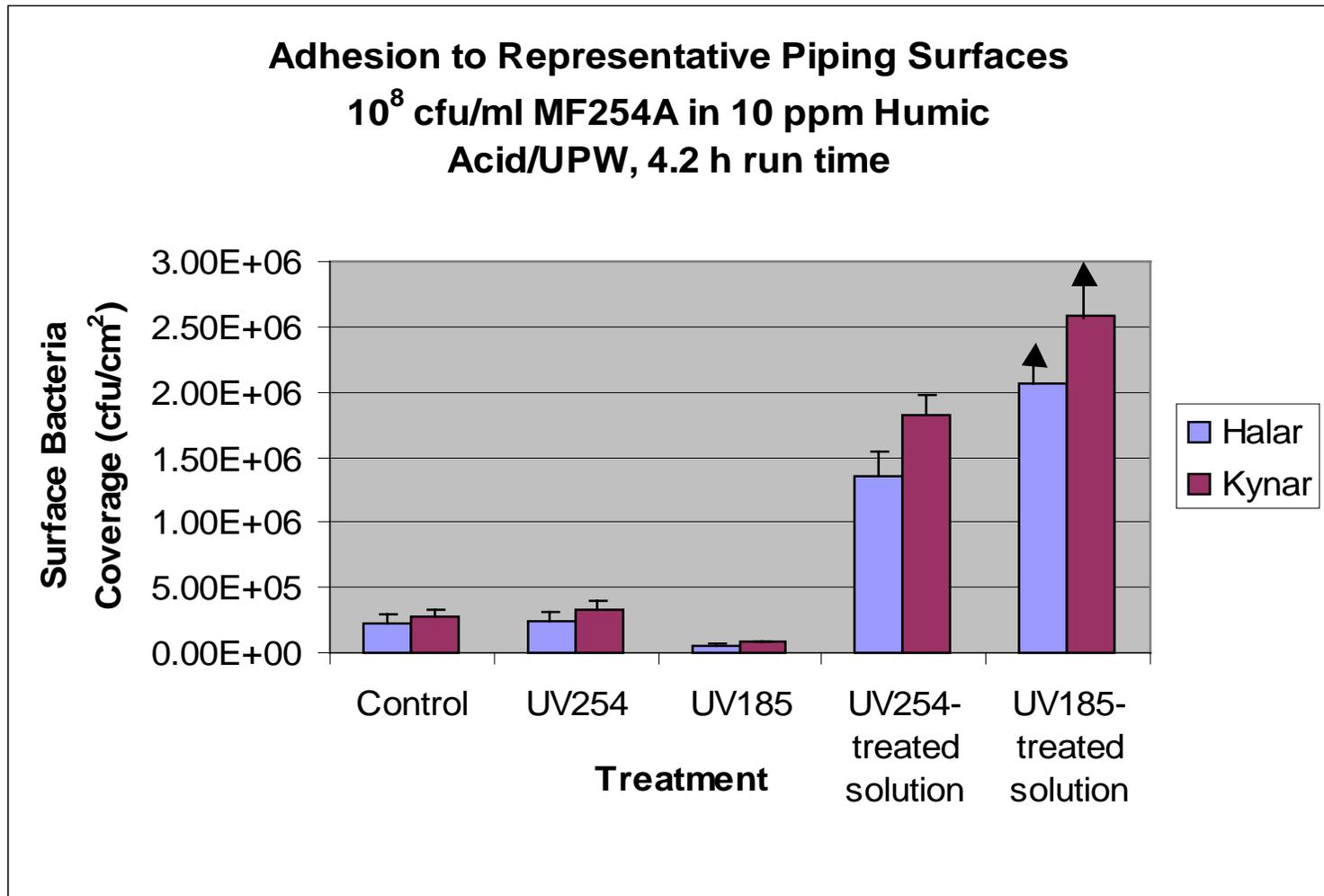
AOP vs. Germicidal Irradiation in Buffer

100 mM Sodium Nitrite



AOP vs. Germicidal Irradiation w/Nutrient Source

10 ppm Humic Acid and Treated Humic Acid



Adhesion Comparisons by Treatment and Environment

10⁸ cfu/ml Adhesion on Halar®

	Control (x 10 ⁵ cfu/cm ²)	UV ₂₅₄ (x 10 ⁵ cfu/cm ²)	UV ₁₈₅ (x 10 ⁵ cfu/cm ²)
UPW, short course	2.17 +/- 1.39	4.98 +/- 1.95	0.55 +/- 0.20
UPW, long course (avg)	1.18 +/- 0.44	1.53 +/- 0.58	0.77 +/- 0.28
R2A growth medium	1.12 +/- 0.61	2.26 +/- 0.93	1.97 +/- 0.76
100 mM phosphate buffer	1.06 +/- 0.41	1.84 +/- 0.39	1.03 +/- 0.27
100 mM nitrite buffer	0.71 +/- 0.32	0.90 +/- 0.15	0.42 +/- 0.14
10 ppm humic acid	2.26 +/- 0.71	2.44 +/- 0.60	0.57 +/- 0.13
10 ppm treated humic acid	2.26 +/- 0.71	13.6 +/- 1.75	> 20.6

- Differences in adhesion by treatment were more pronounced in UPW and humic acid/UPW than in media and buffers
- Adhesion comparisons on Kynar® follow same trends as Halar® with high adhesion in almost every case

Conclusions

- Cell death in UPW and similar environments using ultraviolet light follows conventional bacterial inactivation kinetics (first order exponential with tailing).
- Bacterial adhesion does not result in a uniform coverage of the solid surface, nor does it occur in a stepwise, uniform manner as time increases.
- In most cases, Halar® exhibits minimal adhesion over Kynar®.
- In both UPW and more nutrient-rich environments, germicidal irradiation treatment with UV₂₅₄ results in greater adhesion than no treatment and advanced oxidation.
- Advanced oxidation treatment with UV₁₈₅ varies in adhesion effects with the treatment environment.
- Treatment of potential biofilm nutrients prior to their contact with bacteria causes much greater adhesion than simultaneous treatment.

Further Work

- Perfect FISH Technique for specificity
- Continue detection of bacteria in industrial UPW systems
- Mimic tests on representative piping materials using higher water flow rates
- Further adhesion testing of alternative biofilm-forming bacteria species to piping surfaces
- Time-dependent series adhesion tests to determine rates of adhesion in the presence of various treatments
- Test different sources of advanced oxidation, such as UV/H₂O₂ or UV/TiO₂ catalyst

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